

NEWARC

Powered by **Weldability**



Product Catalogue

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www.newarc.co.uk





What makes Newarc different?

A member of the Weldability group of welding specialists, Newarc has a history of over 50 years in the UK, establishing itself as a trusted manufacturer of welding machines and company supply distributors in industries such as oil & gas, construction, and precision engineering.

- Hand built in the United Kingdom
- 100% duty cycle on core range
- 5 Year Warranty* (Parts & Labour)
- Free on-site demonstrations
- Available from stock
- On-site calibration and repair/service

*A £50 labour charge will be applied on all equipment if found fully functional on examination.



Icon Key



5 Year No Quibble Warranty



Arc Force



Made in Britain



Hot Start



MMA / MIG / TIG



Use with our wire spools (Example: spool size 208mm and 300mm)



Constant Current / Constant Voltage



Generator Friendly



Cellulosic Capability



Input Power Source



High Frequency



100% Club / 100% Duty Cycle



Pulse

Product Overview

	Accessories	RC300	RCP300	Viper 2000	Viper 2500S	T300
	Feature	Remote extension to the current control	Pulse-TIG add-on for TIG power sources.	TIG HF ignition system for DC power sources	MMA/TIG extension with HF ignition for DC power sources	MMA/TIG extension with HF ignition
	Generator compatible	X	X	✓	✓	X
R1500	✓	X	X	X	X	X
RT2000	✓	✓	✓	X	X	X
RT2500	✓	✓	✓	X	X	X
R4000CC	✓	✓	X	✓	✓	✓
R4000CCCV	✓	✓	X	✓	✓	✓
MIG400	✓	X	X	X	X	X
RT4000	✓	✓	✓	✓	✓	✓
R5000CC	✓	✓	X	✓	✓	✓
R5000CCCV	✓	✓	X	✓	✓	✓
MIG500	✓	X	X	X	X	X
RT5000	✓	✓	✓	✓	✓	✓
R7000CC	✓	✓	X	✓	✓	X
R7000CCCV	✓	✓	X	✓	✓	X
RT7000	✓	✓	X	✓	✓	X

WFU12-4C	WFU8-RV Suitcase Feeder	WFU8-ILS Suitcase Feeder	WFU12A-RV Suitcase Feeder	WFU12A-ILS Suitcase Feeder	CU20	Trolley
Machine Mounted MIG Feeder	Mig In-line Suitcase Feeder	Mig In-line Suitcase Feeder	Mig In-line Suitcase Feeder	Mig In-line Suitcase Feeder	Water cooler	Trolley
X	X	✓	X	✓	X	X
X	X	X	X	X	X	X
X	X	X	X	X	X	X
X	X	✓	X	✓	X	✓
✓	✓	✓	✓	✓	✓	✓
✓	✓	X	✓	X	✓	✓
X	X	✓	X	✓	✓	✓
X	X	✓	X	✓	X	✓
✓	✓	✓	✓	✓	✓	✓
✓	✓	X	✓	X	✓	✓
X	X	✓	X	✓	✓	✓
X	X	✓	X	✓	X	✓
✓	✓	✓	✓	✓	✓	✓
X	X	✓	X	✓	✓	✓



R1500 - 150A Dual Voltage MMA



- Digital display
- Built-in hot start, anti sticking & arc force
- Lift TIG functionality



Technical Specifications

R1500	
MIG	X
TIG	X
MMA	✓
Input Voltage Range	110/230 Dual
Input Phase	1
Mains Frequency (hz)	50/60
Rated Input Current	44/28A
Power Factor	0.68
Open Circuit Voltage	75V
Output Current Range	15-150A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	310 X 165 X 420
Weight (kg)	13
Insulation Class	IP21
Part Number	NA9910206

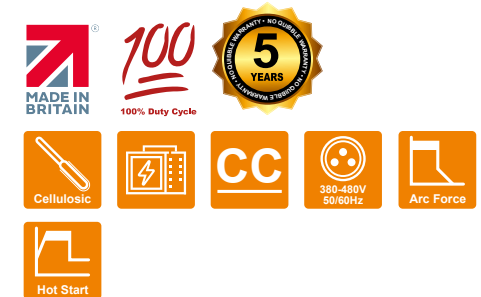
Additional Options

Option	Part Number
5m x 35mm ² Earth Cable	NAM91005
5m x 35mm ² Electrode Lead	NAM91002
Other cable lengths are available	POA

R4000CC - 400A Constant Current MMA with Cellulosic Capacity



- Digital display
- Built-in hot start, anti sticking & arc force
- Cellulosic capability i.e 6010
- Constant Current
- 110V outlet socket at rear of power source available as an option



Technical Specifications

R4000CC	
MIG	ILS only
TIG	✓ see page 23 - 25
MMA	✓
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	24A
Power Factor	>0.95
Open Circuit Voltage	>80V
Output Current Range	25-400A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910212

Additional Options

Option	Part Number
Casters Assembly Kit	NAM91185
RC300 Remote Current Control	NA9910701
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Electrode Lead	NAM91003
Other cable lengths are available	POA
Wire Feed Unit (WFU12-4C)	NA9910616



R5000CC - 500A Constant Current MMA with Cellulosic Capacity



- Digital display
- Built-in hot start, anti sticking & arc force
- Cellulosic capability i.e 6010
- Constant Current
- 110V outlet socket at rear of power source available as an option



Technical Specifications

R5000CC	
MIG	ILS only
TIG	✓ see page 23 - 25
MMA	✓
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	33A
Power Factor	>0.95
Open Circuit Voltage	>90v
Output Current Range	25-500A
Duty Cycle@40°C	60%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910619

Additional Options

Option	Part Number
Casters Assembly Kit	NAM91185
RC300 Remote Current Control	NA9910701
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Electrode Lead	NAM91003
Other cable lengths are available	POA
Wire Feed Unit (WFU12-4C)	NA9910502

R7000CC - 700A Constant Current MMA with Cellulosic Capacity



- Digital display
- Built-in hot start, anti sticking & arc force
- Suitable for gouging
- Cellulosic capability i.e 6010
- Constant current
- Can power up to three Viper 2500s
- CC/CV option available
- Multi-process, TIG & MIG versions available



Technical Specifications

R7000CC	
MIG	POA
TIG	✓
MMA	✓
Input Voltage Range	360-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	49A
Power Factor	>0.95
Open Circuit Voltage	>90V
Output Current Range	30-700A
Duty Cycle@40°C	70%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	40
Insulation Class	IP21

Part Number	
R7000CC	NA9910211
R7000CCCV	NA9910106
RT7000	NA9910314

Additional Options

Option	Part Number
Casters Assembly Kit	NAM91185
RC300 Remote Current Control	NA9910701
5m x 70mm ² Earth Cable	NAM91005
5m x 70mm ² Electrode Lead	NAM91002
95/120 to 50/70 Adaptor Cable	NAM91038
Other cable lengths are available	POA



R4000CCCV - 400A Constant Current / Constant Voltage with Cellulosic

Best Selling Product

R5000CCCV - 500A Constant Current / Constant Voltage with Cellulosic



- Digital display
- Built-in hot start, anti sticking & arc force
- Inductance & arc trim function
- Safety circuits protects against overloading
- Cellulosic capability i.e 6010
- Constant current / constant voltage
- 110V outlet socket at rear of power source available as an option



Technical Specifications

R4000CCCV	
MIG	✓ see page 15 - 17
TIG	✓ see page 23 - 25
MMA	✓
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	24A
Power Factor	>0.95
Open Circuit Voltage	2-40V MIG / >80V MMA
Output Current Range	20-400A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910400

Additional Options

Option	Part Number
Trolley	NA9910802
Casters Assembly Kit	NAM91185
Water-Cooled Unit	NA9910502
RC300 Remote Current Control	NA9910701
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Electrode Lead	NAM91003
Other cable lengths are available	POA
Wire Feed Unit (WFU12-4C)	NA9910502
Wire Feed Unit (WFU12A-RV)	NA9910617



- Digital display
- Built-in hot start, anti sticking & arc force
- Inductance & arc trim function
- Safety circuits protects against overloading
- Cellulosic capability i.e 6010
- Constant current / constant voltage
- 110V outlet socket at rear of power source available as an option



Technical Specifications

R5000CCCV	
MIG	✓ see page 15 - 17
TIG	✓ see page 23 - 25
MMA	✓
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	33A
Power Factor	>0.95
Open Circuit Voltage	>90v
Output Current Range	20-500A
Duty Cycle@40°C	60%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910618

Additional Options

Option	Part Number
Trolley	NA9910802
Casters Assembly Kit	NAM91185
Water-Cooled Unit	NA9910502
RC300 Remote Current Control	NA9910701
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Electrode Lead	NAM91003
Other cable lengths are available	POA
Wire Feed Unit (WFU12-4C)	NA9910502
Wire Feed Unit (WFU12A-RV)	NA9910617



MIG400 - 400A MIG Machine



- Digital display
- 4 roll wire drive system
- Inductance & arc trim function
- Safety circuits protects against overloading



Technical Specifications

MIG400	
MIG	✓
TIG	X
MMA	X
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	24A
Power Factor	>0.95
Open Circuit Voltage	10-40V
Output Current Range	20-400A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	1060 X 530 X 970
Weight (kg)	67
Insulation Class	IP21
Part Number	NA9910208

Additional Options

Option	Part Number
Trolley	NA9910802
Water-Cooled Unit	NA9910502
5m x 50mm ² Earth Assembly	NAM91006
5m Gas Hose	NAM91060
5m Interconnection Cable	POA
MB36 4m MIG torch	NA0140144
Wire Feed Unit (WFU12-4C)	NA9910616
Spigot Plate	NAM01727

Package Options

Option (Air Cooled)	Part Number
MIG400 Air Cooled, 5m Interconnection Cable, 5m Earth Cable, Trolley	NA9910208PKG
Panel option to be advised by customer	
Option (Water Cooled)	Part Number
MIG400, Water Cooler, 5m Interconnection Cable, 5m Earth Cable, Trolley	NA9910208WCPKG

Panel option to be advised by customer



MIG500 - 500A MIG Machine



- Digital display
- 4 roll wire drive system
- Inductance & arc trim function
- Safety circuits protects against overloading



Technical Specifications

MIG500	
MIG	✓
TIG	X
MMA	X
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	33A
Power Factor	>0.95
Open Circuit Voltage	10-50V
Output Current Range	10-500A
Duty Cycle@40°C	60%
Dimensions (mm) (H X W X L)	1060 X 530 X 970
Weight (kg)	67
Insulation Class	IP21
Part Number	NA9910210

Additional Options

Option	Part Number
Trolley	NA9910802
Water-Cooled Unit	NA9910502
5m x 50mm ² Earth Assembly	NAM91006
5m Gas Hose	NAM91060
5m Interconnection Cable	POA
MB36 4m MIG torch	NA0140144
Wire Feed Unit (WFU12-4C)	NA9910616
Spigot Plate	NAM01727

Package Options

Option (Air Cooled)	Part Number
MIG400 Air Cooled, 5m Interconnection Cable, 5m Earth Cable, Trolley	NA9910208PKG
Panel option to be advised by customer	
Option (Water Cooled)	Part Number
MIG400, Water Cooler, 5m Interconnection Cable, 5m Earth Cable, Trolley	NA9910208WCPKG

Panel option to be advised by customer



Wire Feed Units



- Powerful 4 roll wire drive system
- Digital display available
- Programmable version available
- 2T or 4T torch switch latching
- Wire inch & gas purge buttons
- Set burn back time
- Set slow start time
- Set initial start voltage
- Set pre-gas & post gas time
- Different panel options available

Technical Specifications

	WFU12-4C	WFU12A-ILS	WFU8A-ILS	WFU12A-RV*	WFU8A-RV*
MIG	✓	✓	✓	✓	✓
TIG	X	X	X	X	X
MMA	X	X	X	X	X
Input Voltage Range	24-36Vac	15-100V	15-100V	24-36Vac	24-36Vac
Output Current Range	400A	400A	400A	400A	400A
Duty Cycle@40°C	70%	70%	70%	70%	70%
Dimensions (mm) (H X W X L)	430 X 280 X 650	430 X 215 X 525	350 X 180 X 410	450 X 215 X 525	350 X 180 X 410
Weight (kg)	15	15	10	12	8.5
Insulation Class	IP23	IP53	IP53	IP53	IP53
Spool Size	305mm	200/300mm	200mm	200/300mm	200mm
Part Number	NA9910616	NA9910630	NA9910609	NA9910617	NA9910607

*Only compatible with Newarc Power Sources

Wire Feed Unit - Panel Options



MF33
Basic MIG Function Panel

- 2T or 4T torch switch latching
- Set burn back time



MF37 / MF37p
Dual Display Front Panel

- Digital display available
- 2T or 4T torch switch latching
- Wire inch button
- Set burn back time
- Set slow start time
- Set initial start voltage
- Set pre-gas & post-gas time
- Programmable version available (MF37p)



MF34 / MF34p
Adjustable Front Panel

- Digital display available
- 2T or 4T torch switch latching
- Wire inch & gas purge buttons
- Set burn back time
- Set slow start time
- Set initial start voltage
- Set pre-gas & post-gas time
- Programmable version available (MF34p)



MF37-ILS
Dual Display Front Panel for ILS

- Constant voltage mode (CV)
- Constant current mode (CC)
- Set wire speed
- Burn back
- Slow start
- Latch
- Post-gas



MF36
Adjustable Front Panel for ILS/WFU

- Constant voltage mode (CV)
- Constant current mode (CC)
- Wire speed
- Burn back
- Slow start
- Pre-gas
- Post-gas

Compatibility Table

Unit	Part Number	WFU12-4C	WFU12A-ILS	WFU8-ILS	WFU12A-RV	WFU8-RV
MF33	NAM90872	✓	X	X	✓	✓
MF34	NAM90866	✓	X	X	✓	✓
MF34p	NAM90871	✓	X	X	✓	✓
MF36	NAM90875	X	✓	✓	X	X
MF37	NAM91142	✓	X	X	✓	✓
MF37p	NAM91153	✓	X	X	✓	✓
MF37-ILS	NAM91147	X	✓	✓	X	X

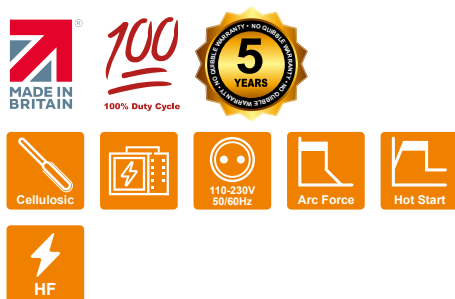


RT2000 - 200A TIG Dual Voltage with Cellulosic capability

RT2500 - 250A TIG with Cellulosic capability



- Digital display
- Built-in hot start, anti sticking & arc force
- High frequency ignition



Technical Specifications

RT2000	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	110/230 Dual
Input Phase	1
Mains Frequency (hz)	50/60
Rated Input Current	44/28A
Power Factor	0.68
Open Circuit Voltage	75V
Output Current Range	5-200A TIG / 5-150A MMA
Duty Cycle@40°C	70% TIG / 100% MMA
Dimensions (mm) (H X W X L)	310 X 150 X 420
Weight (kg)	19
Insulation Class	IP21
Part Number	NA99010303

Additional Options

Option	Part Number
RC300 Remote Current Control	NA9910701
Pulse Box	NA9910703
Remote Pendant	POA
Gas Hose	NAM91060
Argon Regulator S/S 2/G	AE3005LX
TIG Torch	POA
5m x 35mm ² Earth Cable	NAM91005
5m x 35mm ² Electrode Lead	NAM91002
Other cable lengths are available	POA
Foot Pedal	TSX1T200FCP



- Digital display
- Built-in hot start, anti sticking & arc force
- High frequency ignition



Technical Specifications

RT2500	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	380-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	13A
Power Factor	>0.95
Open Circuit Voltage	75V
Output Current Range	5-250A
Duty Cycle@40°C	100%@ 250A
Dimensions (mm) (H X W X L)	320 X 180 X 430
Weight (kg)	18
Insulation Class	IP21
Part Number	NA9910304

Additional Options

Option	Part Number
RC300 Remote Current Control	NA9910701
Pulse Box	NA9910703
Remote Pendant	POA
Gas Hose	NAM91060
Argon Regulator	AE3005LX
TIG Torch	POA
5m x 35mm ² Earth Cable	NAM91005
5m x 35mm ² Electrode Lead	NAM91002
Other cable lengths are available	POA
Foot Pedal	TSX1T200FCP



RT4000 - 400A TIG with Cellulosic capability

RT5000 - 500A TIG with Cellulosic capability



- Digital display
- Built-in hot start, anti sticking & arc force
- High frequency ignition



- Digital display
- Built-in hot start, anti sticking & arc force
- High frequency ignition



Technical Specifications

RT4000	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	360-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	24A
Power Factor	>0.95
Open Circuit Voltage	>80V
Output Current Range	25-400A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910310

Additional Options

Option	Part Number
Caster Assembly Kit	NAM91185
Water-Cooled Unit	NA9910502
RC300 Remote Current Control	NA9910701
Foot Pedal	NA9910702
Pulse Box	NA9910703

Package Options

Option (Water Cooled)	Part Number
Water-Cooled Unit	NA9910502
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Air Interconnection Cable	NAM91080S
Trolley	NA9910802
TIG Torch - WP26	NABIN26F-12SC

Technical Specifications

RT5000	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	360-480V
Input Phase	3
Mains Frequency (hz)	50/60
Rated Input Current	33A
Power Factor	>0.95
Open Circuit Voltage	>90V
Output Current Range	20-500A
Duty Cycle@40°C	60%
Dimensions (mm) (H X W X L)	450 X 310 X 570
Weight (kg)	33
Insulation Class	IP21
Part Number	NA9910311

Additional Options

Option	Part Number
Caster Assembly Kit	NAM91185
Water-Cooled Unit	NA9910502
RC300 Remote Current Control	NA9910701
Foot Pedal	NA9910702
Pulse Box	NA9910703

Package Options

Option (Water Cooled)	Part Number
Water-Cooled Unit	NA9910502
5m x 50mm ² Earth Cable	NAM91006
5m x 50mm ² Air Interconnection Cable	NAM91080S
Trolley	NA9910802
TIG Torch - WP26	NABIN26F-12SC



T300 - 300A DC HF TIG Unit



- Digital display
- Connect to any Newarc constant current (CC) or multi-process (CCCV) machine to gain TIG facility
- High frequency ignition
- May be used in excess of 100m from the power source
- Additional sockets are provided at the rear for MMA use



Technical Specifications

T300	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	N/A
Input Phase	N/A
Mains Frequency (hz)	N/A
Rated Input Current	N/A
Power Factor	N/A
Open Circuit Voltage	N/A
Output Current Range	20-300A
Duty Cycle@40°C	60%
Dimensions (mm) (H X W X L)	220 X 180 X 370
Weight (kg)	7.5
Insulation Class	IP54
Part Number	NA9910309

Additional Options

Option	Part Number
Pulse Box	NA9910703
Remote Pendant	POA
RC300 Remote Current Control	NA9910701



VIPER2000- 200A inline High Frequency DC TIG Control Unit

VIPER2500S - 250A inline High Frequency DC TIG Control Unit

Best Selling Product



- Operates from the open circuit voltage of any DC power source with an output of 40-100 volts
- High frequency ignition
- May be used up to 100m from the power source
- Argon flow meter
- Protected against damage caused by incorrect polarity connection



Technical Specifications

VIPER2000	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	40-100V DC
Output Current Range	200A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	210 X 129 X 322
Weight (kg)	5.5
Part Number	NA9910307

Additional Options

Option	Part Number
5m x 35mm ² Earth Assembly	NAM91005
5m x 35mm ² Electrode Assembly	NAM91002
5m Gas Hose Assembly	NAM91060
4m WP26 TIG torch	NABINLUP26-125C



- Operates from the open circuit voltage of any DC power source with an output of 30-90 volts
- High frequency ignition
- Allows independent control of the welding current of any DC power source without the need for auxiliary or control cables
- May be used up to 100m from the power source
- Post gas timing
- Argon flow meter
- Protected against damage caused by incorrect polarity connection



Technical Specifications

VIPER2500S	
MIG	X
TIG	✓
MMA	✓
Input Voltage Range	30-90V DC
Output Current Range	30-250A
Duty Cycle@40°C	100%
Dimensions (mm) (H X W X L)	300 X 190 X 450
Weight (kg)	15.5
Part Number	NA9910308
5m x 35mm ² Welding Cable	NAM10068

Additional Options

Option	Part Number
5m x 35mm ² Earth Assembly	NAM91005
5m x 35mm ² Electrode Assembly	NAM91002
5m Gas Hose Assembly	NAM91060
4m WP26 TIG torch	NABINWP26-125C

Weldability

IMPROVING QUALITY AND SKILLS IN METAL FUSION FOR THE NEXT GENERATION

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Established in 1972, Newarc has grown within the heart of the Northeast industrial landscape. We understand that our welding machines constitute an investment for our customers, therefore robust quality is assured as all models meet international standards, undergo rigorous testing to deliver high duty cycles and ease of use. Newarc equipment is a firm welder's choice.

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Our products have been developed to meet the demands of the end user, as has been demonstrated over a 90-year period. Here at Sif Consumables, we strive to provide excellent quality with unmatched customer support with an added personal touch.

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Extractability's extensive knowledge of the current legislation in fume and dust control, aligned with their understanding of the welding/fabrication processes makes them the perfect partner in controlling hazardous substances at source. We have total confidence in our certified fume and dust extraction products. We can also offer a truly bespoke solution, with installation, service, and ongoing maintenance.

www.extractability.co.uk



Our objective is to ensure our welders achieve competence in welding in a safe and enjoyable way. It is our goal to train all subscribers to a higher standard than is required by the market.

www.learn-to-weld.com

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Product Category

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